

ภาคผนวก จ

เอกสารเทียบเครื่องมือที่ใช้ในการตรวจวิเคราะห์

รายการใบรับรองสอบเทียบ/ทวนสอบ เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพสิ่งแวดล้อม

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพน้ำ									
1	pH Meter	pH	Mettler-Toledo	Seven Easy S20 / 123115210	National Food Institute, Ministry of Industry, Thailand	2301846-001-01	24 Feb 23	23 Feb 24	-
2	pH Meter		Mettler-Toledo	Seven Easy S20 / 1230525212	National Food Institute, Ministry of Industry, Thailand	2202093-001-01	16 Mar 22	15 Mar 23	-
3	Analytical Balance (Readability 0.01 mg)	Suspended Solid Total Dissolved Solid	Mettler-Toledo	XSR205DU / C210685394	Technology Promotion Association (Thailand-Japan)	23MM113	26 Apr 23	24 Apr 24	-
4	Hot Air Oven		Memmert	UF55 / B216.1666	Technology Promotion Association (Thailand-Japan)	22TM1490	19 Oct 22	18 Oct 23	-
5	Analytical Balance (Readability 0.1 mg)	Fat, Oil and Grease	Mettler-Toledo	XSR204 / C117635043	National Food Institute, Ministry of Industry, Thailand	2202934-001-01	13 May 22	12 May 23	-
6	BOD Incubator	Biochemical Oxygen Demand	Arco	UC4-1320 / (UAE.WAO.015/2561)	Technology Promotion Association (Thailand-Japan)	23TM249	15 Feb 23	14 Feb 24	-
7	BOD Incubator		Arco	UR-1320 / (UAE.WAO.018/2551)	Technology Promotion Association (Thailand-Japan)	22TM305	7 Apr 22	6 Apr 23	-
8	Digestor Unit	Total Kjeldahl Nitrogen	FOSS TECATOR	2520auto / 91794469	National Food Institute, Ministry of Industry, Thailand	2202361-001-01	4 Apr 22	3 Apr 23	-
9	Digestor Unit		FOSS TECATOR	2520auto / 91794469	National Food Institute, Ministry of Industry, Thailand	2302413-001-01	30 Mar 23	28 Mar 24	-
10	Distillation Unit (Kjeldahl Method)		FOSS TECATOR	KT8100/ 91889052	FOSS South East Asia	6623	25 Jul 22	24 Jul 23	-
11	Distillation Unit (Kjeldahl Method)		FOSS TECATOR	KT8100/ 91889052	FOSS South East Asia	8411	29 May 23	27 May 24	-

รายการใบรับรองสอบเทียบ/ทวนสอบ เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพสิ่งแวดล้อม

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพน้ำ									
12	Incubator	Coliform Bacteria Standard Plate Count	Memmert	IPP 260 / V615.0187	Technology Promotion Association (Thailand-Japan)	22TM563	7 Apr 22	6 Apr 23	-
13	Incubator	E.Coli Legionella sp.	Binder	BD 53 EZ/ 13-07343	Technology Promotion Association (Thailand-Japan)	23TM192	15 Feb 23	14 Feb 24	-
14	Water Bath		Memmert	WNE 14 / L416.0606	Technology Promotion Association (Thailand-Japan)	22TM333	17 Feb 22	16 Feb 23	-
15	Water Bath		Memmert	WNE 14 / L416.0612	Technology Promotion Association (Thailand-Japan)	23TM194	15 Feb 23	14 Feb 24	-
16	Auto Clave		ALP	CL-40L / 810010	SPC Calibration Center	C11220112	17 Jun 22	16 Jun 23	-
17	Auto Clave		ALP	CL-40L / 808763	Technology Promotion Association (Thailand-Japan)	23TM763	27 Apr 23	25 Apr 24	-
18	Analytical Balance		OHAUS	PX623 / C236754745	DKSH (Thailand) Ltd.	C01223732	9 Dec 22	8 Dec 23	-

Due Date of Calibration* : Based on the annual calibration plan. At least 1 time per year.

Calibration Certificate

Certificate No.: 2301846-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakanhong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553
Order No.: 2301846
Operation No.: 2301846-001
Date of Receipt: 17 February 2023
Date of Calibration: 24 February 2023

Calibrated by Mr. Worapob Sookong Scientist
Approved by (Mr. [Redacted]) Specialist, Div
Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

FC-009 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01
Equipment: pH Meter
Manufacturer: Mettler Toledo
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553

Page 2 of 5

Location: Chemical Calibration Laboratory, National Food Institute
Environment Condition: Ambient Temperature: (25.1 ± 1.5) °C
Condition of Equipment: Good Condition
Condition of this Results of Calibration

1. Calibration Method
In house method : W-CC-002 based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

Instrument	Serial / ID No.	Manufacturer	Certificate No.	Due Date
2.1 DC Voltage Calibrator	2709007	Fluke	22E1959	17 June 2023
2.2 Digital Thermometer	2709007	Fluke	CC 650577-01	30 October 2023
2.3 Thermo-Hygro Meter	NFLBTH 007718	PONPE 400	QR22-0886	28 April 2023
Certified Reference Material				
2.4 pH buffer 4.008 (Primary pH buffer Solution)	832606	CPAchem	Ref N	Expire Date
2.5 pH buffer 6.865 (Primary pH buffer Solution)	832607	CPAchem	PH216.L5	8 August 2024
2.6 pH buffer 10.01 (Primary pH buffer Solution)	832609	CPAchem	PH217.L5	8 August 2024
2.7 pH buffer 7.00 (Standard pH buffer Solution)	832610	CPAchem	PH220.L5	8 August 2023
		CPAchem	PH107.L5	8 August 2023

3. This certification is traceable to The International System of Unit (SI Unit)

3.1 Instruments No.2.1	through	NSC-TSI-TIS 17025 Laboratory Accreditation of Calibration No.0008
3.2 Instruments No.2.2	through	NSC-TSI-TIS 17025 Laboratory Accreditation of Calibration No.0061
3.3 Instruments No.2.3	through	NSC-TSI-TIS 17025 Laboratory Accreditation of Calibration No.0292
3.4 Certified Reference Material No. 2.4 to 2.6	traceable to	Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter. The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025
3.5 Certified Reference Material No.2.7	traceable to	BM ReN Hi-27 Lot# 04.06.2021; BM ReN Hi-28 Lot# 28.05.2021; BM ReN Hi-27 Lot# 04.06.2021; BM ReN Hi-28 Lot# 28.05.2021, the Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

FC-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01
Equipment: Digital Thermometer with RTD
 Resolution: 0.1 °C Model: SevenEasy TM S20 pH
 Serial No.: 123115210 ID No.: UAE.WAT.010/2553
 Manufacturer: Mettler Toledo
Date of Calibration: 24 February 2023

Page 5 of 5

Calibration point: 15.0, 25.0 and 35.0 °C
Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
 - Description of probe, model : - S/N : -
 Dimension of probe : Diameter 9 mm., Length 120 mm.,
 Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.1	15.015	- 0.1	0.11
25.0	25.014	0.0	0.11
35.1	35.016	- 0.1	0.11

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage providing a level of confidence of approximately 95 %.

FCS-012 Revision: 01 Date: 20-04-65

----- End -----

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nfi.or.th

Calibration Certificate

Certificate No.: 2202093-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
 Bangchack, Prakhonong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: METTLER TOLEDO
Model: SevenEasy pH
Serial No.: 1230525212
ID No.: UAE.WAS.003/2553
Order No.: 2202093
Operation No.: 2202093-001
Date of Receipt: 11 March 2022
Date of Calibration: 16 March 2022

Calibrated by Mr.Manas Somsak
 Specialist
Approved by [Redacted]
 Manager, Division of Calibration Laboratory
Date of Issue: 21 March 2022
 Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

FCS-009 Revision: 00 Date: 14-12-61

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Calibration Report

Page 4 of 5

Certificate No.: 2202093-001-01
Equipment: Digital Thermometer with RTD (pH Meter)
Resolution: 0.1 °C **Model:** SevenEasy pH
Serial No.: 1230525212 **ID No.:** UAE WAS.003/2553
Manufacturer: METTLER TOLEDO
Date of Calibration: 16 March 2022

Location: Chemical Calibration Laboratory, National Food Institute.
Environment Condition: Ambient Temperature (23.0 ± 1.0) °C
Relative Humidity (50 ± 4) %

Condition of this results of Calibration:

1. Calibration Method :
 - In house method: W-TE-025 by comparison with standard thermometer.
 - The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.
 - The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).
2. Reference Standard Instrument :
 - Low Temperature Bath (ISOCAL-6), Model: Europa-8 Plus Basic, S/N: 341592/2

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1523	2118154	PSL-T 0851/64	24-Jun-22	TISTR
Platinum Resistance Thermometer (PRT)	5627A	877332			

- Support Equipment :
3. This certificate is traceable to International System of Units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated Item : Good
7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

Calibration Report

Page 5 of 5

Certificate No.: 2202093-001-01
Equipment: Digital Thermometer with RTD (pH Meter)
Resolution: 0.1 °C **Model:** SevenEasy pH
Serial No.: 1230525212 **ID No.:** UAE WAS.003/2553
Manufacturer: METTLER TOLEDO
Date of Calibration: 16 March 2022

Calibration point: 15.0, 25.0 and 35.0 °C
Calibration result:
- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
- Description of probe, model : N/A S/N : N/A
Dimension of probe : Diameter 3.5 mm, Length 135 mm.,
Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.2	15.001	-0.2	0.099
25.2	25.002	-0.2	0.099
35.2	35.002	-0.2	0.099

Note - UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k= 2, providing approximately 95 %.

***** End *****

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES & EQUIPMENT CALIBRATION AND TESTING SERVICES
5344 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert.No.: 23MM1113
Page.: 1 of 3

Certificate of Calibration

Equipment : Electronic Balance
Manufacturer : Mettler Toledo
Model : XSR205
Serial No. : C210685394
ID No. : UAE.WAO.01012565

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phakhanong,
Bangkok 10260

Location : Balance Room
Received order : 26 April 2023
Calibration Date : 26 April 2023
Ambient Temperature : 15 °C to 40 °C
Relative Humidity : 30 % to 90 %

Calibrated by : Man Pattanapongpaiboon

Approved by : 
() Pornthippa Tameyakul
() Malee Butkruea
(✓) Suwit Imjai

Issue Date : 2 May 2023

The Uncertainties are for a confidence probability of approximately 95 %

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-04590C-2

Cert.No.: 23MM1113
Page: 2 of 3

Procedure used :-

Calibration were conducted using in-house calibration procedure CP-OB01 according to direct measurement method against standard weight.

Condition of this result of calibration

1. Reference standard Instruments:-

Instruments **Model** **Serial No.** **ID No.** **Test report No.** **Due date**
1) Standard Weight Set (E2) 15884 24053 70RC007 MM-0010-22 20 Jan 2024
2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This result of calibration was made on requested at the point specified by customer.
4. This certificate is not certified for any commercial transaction.

5. This certification is traceable to the International System of Unit.

Result of calibration () Without Adjustment (*) After Adjustment by Internal Calibration

Range capacity : 0 g to 81 g **Resolution** 0.00001 g
81 g to 220 g **Resolution** 0.0001 g

Before Adjustment :

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (k)
80	79.99992	+0.00008	0.15	2.00
200	199.9995	+0.0005	0.29	2.00

After Adjustment :

1. Determination of the standard deviation of weighing machine (n = 10)

Applied Weight (g)	Standard Deviation of Reading (g)
80	0.000007
200	0.00004

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Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-2

Result of calibration

2. Effect of off center loading

A mass of 100 g was placed to various position on the pan.
The weighing machine reading error obtained is given in the table

Position 1 (g)	Position 2 (g)	Position 3 (g)	Position 4 (g)	Position 5 (g)
-0.0001	-0.0001	0.0000	-0.0001	-0.0001

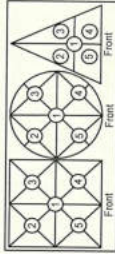
3. Departure from nominal value

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (k)
Unload	0.00000	0.00000	0.014	2.11
0.05	0.04999	+0.00001	0.015	2.09
0.1	0.09999	+0.00001	0.015	2.07
1	1.00000	0.00000	0.018	2.04
5	5.00000	0.00000	0.026	2.00
20	20.00002	-0.00002	0.045	2.00
50	50.00002	-0.00002	0.080	2.00
80	80.00002	-0.00002	0.15	2.00
100	100.00000	0.00000	0.17	2.00
150	150.00000	0.00000	0.29	2.00
200	199.99999	+0.00001	0.29	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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Cert.No.: 23MM113
Page: 3 of 3



Maximum difference between
off-center and central loading
(g)
0.0001

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-27 FAX. 0-2719-4484



MSC-785-TB17026
CALIBRATION 8008

Cert. No.: 22TM1490
Page : 1 of 3

Certificate of Calibration

Equipment : Hot Air Oven
Manufacturer : Memmert
Model : UF 55
Serial No. : B216.1686
ID No. : UAE.WAO.027/2559
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Lab Floor 2
Received Order : 19 October 2022
Calibration Date : 19 October 2022
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Preecha Hiahb
Approved by : 
() Pornthippa Tameyakul
() Malee Butkruea
(✓) Suwit Imjai
Issue Date : 31 October 2022

The Uncertainties are for a confidence probability of approximately 95 %

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2210-0575OC-1
Procedure Used :-
Calibration with Data Acquisition using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD) and Thermocouple Type T.

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34970A	MY41021843	22LM4	10 Jan 2023

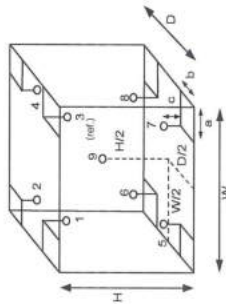
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close



Probe Installation Details :

a =	5.0	cm	D =	0.33	m
b =	5.0	cm	W =	0.40	m
c =	5.0	cm	H =	0.40	m
			Capacity =	0.053	m ³

Dimension of Chamber :



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2210-0575OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor k
104.0	104.0	104.0	0.061	1.3	1.7	0.42	2
140.0	140.0	140.0	0.14	2.3	2.4	1.1	2
180.0	180.0	180.0	0.21	3.5	3.6	1.3	2

Measured Temperature (°C)								
Position								
1	2	3	4	5	6	7	8	9 (ref.)
104.0	103.076	103.876	103.777	104.124	104.667	104.426	103.928	104.370
140.0	138.199	139.189	138.808	139.550	140.266	139.622	139.385	140.369
180.0	177.930	179.267	178.643	179.753	181.011	180.093	179.743	181.278

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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Calibration Certificate

Certificate No.: 2202934-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
 Bangchack, Prakhnong, Bangkok 10260

Page 1 of 4

Equipment:	Electronic Balance
Manufacturer:	METTLER TOLEDO
Model:	XSR204
Serial No.:	C117635043
IID No.:	UAE.WAS.012/2564
Order No.:	2202934
Operation No.:	2202934-001
Date of Receipt:	13 May 2022
Date of Calibration:	13 May 2022

Calibrated by Mr. Manas Somsak
Approved by Specialist

Date of Issue: 25 May 2022

The uncertainties are for a confidence probability of approximately 95%

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme, which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full, except with the prior written approval of the National Food Institute.

EF-CS-009 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.:	2202934-001-01
Equipment:	Electronic Balance
	Model: XSR204
	Manufacturer: METTLER TOLEDO
	Resolution: 0.0001 g
	ID No.: UAE.WAS.012/2564
	Capacity: 220 g

Page 2 of 4

Date of Calibration: 13 May 2022

Environment Condition:			
Ambient Temperature	22.3	± 0.1	$^{\circ}\text{C}$
Relative Humidity:	47	± 3	%

Place of Calibration: Balance room (Water Analysis Unit), UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.

Condition of Equipment Good Condition

Condition of This Results of Calibration:

- | Reference Standard | Model | Serial No | Calibrated By | Certificate No. | Due Date |
|--------------------------|-------------|---------------|----------------|-----------------|------------------|
| Standard Weight Class E2 | 1mg to 200g | BS05567572 | TCS | M22041375 | 23 April 2023 |
| Instrument | Model | Serial No | Calibrated By | Certificate No. | Due Date |
| Thermo-Hygro Meter | POMPE 490 | NFLBTH 010/18 | Quality Reform | QR22-0350 | 18 February 2023 |
1. Calibration Method: NFI Method W-HA-001 In-House Method based on UKAS Lab 14 : 2019
 2. Reference Standards:
 3. This certification is traceable to SI UNIT
 4. This certificate was certified only for the instrument we calibrated.
 5. This result of calibration was found accurate as shown on date and place of calibration only.

Calibration Results:

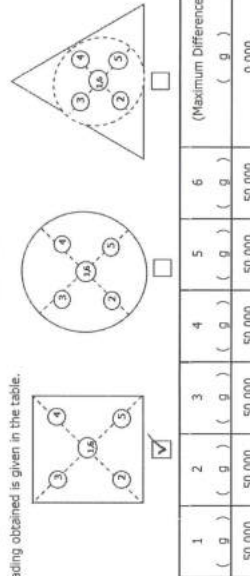
1. Repeatability of Reading:

Nominal Value (g)	Standard Deviation of Reading (g)
100	0.000033
200	0.000032

2. Off-Center Error:

A mass of 50 g was placed and moved to various position on pan.

The balance reading obtained is given in the table.



ECS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2202934-001-01

Equipment:

Electronic Balance

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Page 3 of 4

Date of Calibration: 13 May 2022

Page 4 of 4

Calibration Results: (Continued)

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor k
Unload	0.0000	0.0000	0.0000	0.000085	2.00
0.01	0.01000	0.0100	0.0000	0.000085	2.00
0.02	0.02000	0.0200	0.0000	0.000085	2.00
0.05	0.05000	0.0500	0.0000	0.000085	2.00
0.1	0.10001	0.1000	0.0000	0.000085	2.00
0.2	0.20001	0.2000	0.0000	0.000085	2.00
0.5	0.50002	0.5000	0.0000	0.000085	2.00
1	1.00001	1.0000	0.0000	0.000086	2.00
2	2.00003	2.0000	0.0000	0.000086	2.00
3	3.00004	3.0000	0.0000	0.000087	2.00
5	5.00002	5.0000	0.0000	0.000087	2.00
10	10.00001	10.0000	0.0000	0.000088	2.00
20	20.00004	20.0000	0.0000	0.000092	2.00
30	30.00005	30.0001	-0.0001	0.00010	2.00
40	40.00008	40.0001	0.0000	0.00011	2.00
45	45.00010	45.0001	0.0000	0.00013	2.00

CS-012 Revision: 01 Date: 20-04-65

CS-012 Revision: 01 Date: 20-04-65

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a level of confidence of approximately 95 %.

----- End -----

เอกสารไม่ควบคุม

2008 baesrakon@nifty 36 ถนนพระยาธรรมยาณี แขวงบางยี่สิบ กรุงเทพมหานคร 10700, Thailand
2008 So 36, Arun Ananm Road, Bang Yi Khan Subdistrict, Bang Phai District, Bangkok 10700, Thailand
Tel: +66(0) 21422 8688 Fax: +66(0) 21422 8545

2008 ๒๕๕๑ กรุงเทพมหานคร ๓๕ ถนนสุขุมวิท แขวงบางโอบอ เขตวัฒนา กรุงเทพมหานคร 10700, Thailand
2008 501 36 Aum Amarn Road, Bang Yi Khan Subdistrict, Bang Phai District, Bangkok 10700, Thailand
Tel: +66(0) 2422 8688 Fax: +66(0) 2422 8545



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



NCC-TB-1817025
CALIBRATION 0008

Cert. No.: 23TM249
Page : 1 of 3

Certificate of Calibration

Equipment : BOD Incubator

Manufacturer : Arco

Model : UC4-1320

Serial No. : 13URC4S013201

ID No. : UAE.WAO.015/2561

Submitted by : United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Lab Floor 2

Received Order : 15 February 2023

Calibration Date : 15 February 2023

Ambient Temperature : $(26 \pm 10) ^\circ\text{C}$

Relative Humidity : $(50 \pm 30) \%$

Calibrated by : Preecha Hlahib

Approved by : 
Approved Signatory

() Pornthippa Tameyakul
(✓) Maiee Butkruea
() Suwit Imjai

Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3: Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

A 0051476



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2302-0297OC-1
Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY57013711	22LM93	02 Jul 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

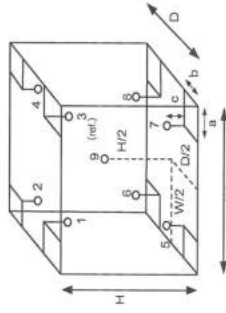
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. ($^\circ\text{C}$)	29	31
REL.Humid. (%)	63	67
AC Supply (Volt)	220	220



Probe Installation Details :

a =	10	cm	D =	0.62	m
b =	10	cm	W =	1.2	m
c =	10	cm	H =	1.2	m
			Capacity =	0.89	m ³

Dimension of Chamber :

Position :	Ref. Std. ID No.:
1	22-18RTD-2/1
2	18RTD-2/2
3	18RTD-2/3
4	18RTD-2/4
5	18RTD-2/5
6	18RTD-2/6
7	18RTD-2/7
8	18RTD-2/8
9 (ref.)	18RTD-2/9

เอกสารไม่ควบคุม

A 4480547



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2204-0015OC-2

Cert. No.: 22TM305
Page.: 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34970A	MY41021843	22LM4	10 Jan 2023

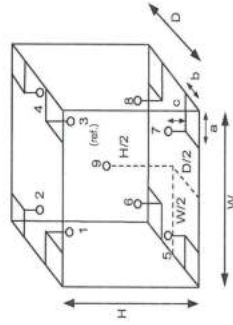
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available



Probe Installation Details :

	a	b	c	D	W	H	Capacity
	10 cm	10 cm	10 cm	0.62 m	1.2 m	1.2 m	0.89 m ³

Dimension of Chamber :

Environment during calibration		
	Beginning	Finished
Temp. (°C)	27	27
REL Humid. (%)	56	59
AC Supply (Volt)	222	221

Position :	Ref. Std. ID No.:
1	18-04RTD-01
2	18-04RTD-02
3	18-04RTD-03
4	18-04RTD-04
5	18-04RTD-05
6	18-04RTD-06
7	18-04RTD-07
8	18-04RTD-08
9 (ref.)	18-04RTD-09



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2204-0015OC-2
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 22TM305
Page.: 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor k
20.0	20.0	20.0	0.50	0.44	1.1	0.64	2
Measured Temperature (°C)							
Position							
1	2	3	4	5	6	7	8
20.080	20.056	19.866	19.826	19.655	19.656	19.819	19.979
							9 (ref.)
							19.899

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor
Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

-o0o-

เอกสารไม่ควบคุม

a 1104314

เอกสารไม่ควบคุม

a 1104313

Verification Certificate

Certificate No.: 2202361-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhnong, Bangkok 10260

Page 1 of 4

Equipment: HEATING BLOCK DIGESTION

Manufacturer: FOSS

Model: 2520

Serial No.: 91794469

ID No.: UAE.WAS.011/2560

Order No.: 2202361

Operation No.: 2202361-001

Date of Receipt: 4 April 2022

Date of Calibration: 4-6 April 2022

Calibrated by Mr.Nuttapol Niyomchat
Specialist

Approved by

(M)

Manager, Division of Calibration Laboratory
Responsible for the Technical Management Team

Date of Issue: 11 April 2022

The uncertainties are for a confidence probability of approximately 95 %.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 00 Date: 14-12-61

เอกสารไม่ควบคุม

Verification Report

Certificate No.: 2202361-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520 Serial No.: 91794469
Resolution: 1 °C ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 4-6 April 2022

Page 2 of 4

Location: Laboratory Room, NATIONAL FOOD INSTITUTE
Environment Condition:
Ambient Temperature (25 ± 3) °C
Relative Humidity (55 ± 15) %
Line Voltage (220 ± 10) Volt

Condition of this results of Calibration:

1. This instrument was calibrated by insert standard thermocouples type R into its heating block digestion and compared to temperature obtained from reference standards thermometer at calibrated point.
 - The temperature scale used was based on ITS - 90 .
 - All data show below were final values and the initial data may be obtained upon request.
2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
Digital Thermometer with Thermocouple	34970A/34901A Type R	MY44945376 / MY1139453 TC#103-103 / CH#103-103	TC21/0041	24-Apr-2022	N.M. Technical Center Laboratory

3. This certificate is traceable to international system of units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated item : Good

UUC* Description
Time of Record - Hour 30 Minute At 380 °C

7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

F-CS-012 Revision: 00 Date: 14-12-61

เอกสารควบคุม

Verification Report

Certificate No.: 2202361-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520 Serial No.: 91794469
Resolution: 1 °C ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 4-6 April 2022
Calibration point: 380 °C
Calibration result:

Page 3 of 4

Reporting of Temperature				
Block No.	UUC* Setting (°C)	UUC* Reading (°C)	Stability (± °C)	Standard Thermometer (°C)
1	380	380	0.13	376.48
2	380	380	0.12	376.58
3	380	380	0.12	376.51
4	380	380	0.14	376.70
5	380	380	0.18	376.81
6	380	380	0.12	377.23
7	380	380	0.12	377.37
8	380	380	0.13	376.68
9	380	380	0.14	376.72
10	380	380	0.18	378.97
11	380	380	0.25	378.79
12	380	380	0.11	377.14
13	380	380	0.19	379.65
14	380	380	0.16	379.61
15	380	380	0.16	378.66
16	380	380	0.15	379.18
17	380	380	0.23	377.39
18	380	380	0.11	377.71
19	380	380	0.22	376.64
20	380	380	0.16	376.56

Note:

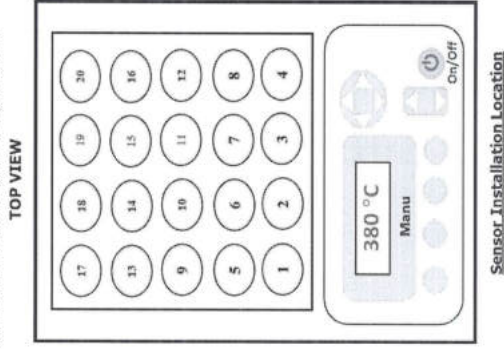
- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

Verification Report

Certificate No.: 2202361-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520 Serial No.: 91794469
Resolution: 1 °C ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 4-6 April 2022
Calibration point: 380 °C
Calibration result:

Page 4 of 4

Figure 1. Location of Reference Standard and Block Diagram of Digestion Unit



Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k=2, providing a level of confidence of approximately 95 %.

Verification Certificate

Certificate No.: 2302413-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhonong, Bangkok 10260

Page 1 of 4

Equipment: HEATING BLOCK DIGESTION

Manufacturer: FOSS

Model: 2520

Serial No.: 91794469

ID No.: UAE.WAS.011/2560

Order No.: 2302413

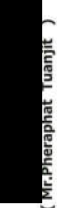
Operation No.: 2302413-001

Date of Receipt: 28 March 2023

Date of Calibration: 30-31 March 2023

Calibrated by Mr.Nuttapol Niyomchat
Specialist

Date of Issue: 10 April 2023

Approved by 
(Mr.Pheraphat Tuanjit)
Manager, Division of Calibration Laboratory
Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95 %.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

FCS-009 Revision: 01 Date: 20-04-65



nfi.or.th

Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520
Resolution: 1 °C
ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 30-31 March 2023

Page 2 of 4

Location: Laboratory Room, NATIONAL FOOD INSTITUTE
Environment Condition:
Ambient Temperature (25 ± 3) °C
Relative Humidity (55 ± 15) %
Line Voltage (220 ± 10) Volt

Condition of this results of Calibration:

1. This instrument was calibrated by Insert standard thermocouples type R into its heating block digestion and compared to temperature obtained from reference standards thermometer at calibrated point.
 - The temperature scale used was based on ITS - 90 .
 - All data show below were final values and the initial data may be obtained upon request.
2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
Digital Thermometer with Thermocouple	34970A Type R	MY4045576/MY41194453 TC#101-103 / CR#101-103	TC22/0044	5-May-2023	N.M. Technical Center Laboratory

3. This certificate is traceable to international system of units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated Item : Good

UUC* Description

Time of Record - Hour 30 Minute At 380 °C

7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

FCS-009 Revision: 01 Date: 20-04-65



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Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
 Model: 2520 Serial No.: 91794469
 Resolution: 1 °C ID No.: UAE.WAS.011/2560
 Manufacturer: FOSS

Page 4 of 4

Calibration point:	380 °C
Calibration result:	Continued

Figure 1. Location of Reference Standard and Block Diagram of Digestion Unit

Figure 1. Location of Reference Standard and Block Diagram of Digestion Unit

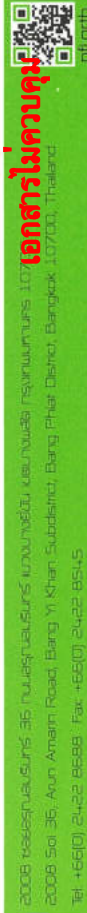
Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage providing a level of confidence of approximately 95 %.

FCS-009 Revision: 01 Date: 20-04-65

----- End -----



FOSS

FOSS South East Asia
3388 Sirinrat Building, 25th - 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongton , Klongtoey, Bangkok, Thailand 10110

Customer Service Report

Report No: 6623

Date:	30/12/25 2022
Customer:	United Analyst and Engineering
Instrument:	KT9100

Hours	Travel To Customer	Labour	Travel From Customer
Start 8:00	8:00-12:00	3 hrs	16:50
Finish 9:50	13:00-16:00 1 hrs.		17:50

Job Type					
Application	Special	Standard			
Normal	Courtesy Visit	Installation	Quote	Training	
Distributor	PMA Onboarding	Quote	Repair	In House	
Internal	Warranty	Remote	PM	PM	
Digital Service	Sales Support	Other		Other	

PO/Quote Number:

PMA Type

Contract No.

Details of Work / Test		Condition / Status
Unpack and check the contents of the kit.		OK
- Unpack the kit and check the contents.		OK
- Check the kit and check the contents.		OK
- Check the kit and check the contents.		OK

Part No:	Batch	Description	Qty

Signed FOSS	I confirm this report is accurate and complete	
Name	Signed Customer	Name

Would you be willing to participate in a brief survey in order to tell us how we performed?

เอกสารไม่ควบคุม

FOSS

FOSS South East Asia
3388 Sirinrat Building, 25th - 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongton , Klongtoey, Bangkok, Thailand 10110

Customer Service Report

Report No: 6534

Date:	25/12/2022
Customer:	United Analyst and Engineering
Instrument:	KT9100

Hours	Travel To Customer	Labour	Travel From Customer
Start 8:00	8:00-12:00	6 hr	4:30
Finish 9:50	13:00-16:00		5:30

Job Type					
Application	Special	Standard			
Normal	Courtesy Visit	Installation	Quote	Training	
Distributor	PMA Onboarding	Quote	Repair	In House	
Internal	Warranty	Remote	PM	PM	
Digital Service	Sales Support	Other		Other	

PO/Quote Number:

PMA Type

Contract No.

Details of Work / Test		Condition / Status
Unpack and check the contents of the kit.		Done
- Unpack the kit and check the contents.		
- Check the kit and check the contents.		
- Check the kit and check the contents.		
- Check the kit and check the contents.		

Part No:	Batch	Description	Qty

Signed FOSS	I confirm this report is accurate and complete	
Name	Signed Customer	Name

Would you be willing to participate in a brief survey in order to tell us how we performed?

เอกสารไม่ควบคุม

Kjeltec™ 8100 Distillation Unit

This IQ applies to Kjeltec™ 8100 Distillation Unit manufactured by FOSS Analytical. The installation is performed by FOSS trained service personnel.

1 Intended Use

Kjeltec 8100 is intended for laboratory use analyzing parameters as specified in FOSS Analytical AB's Application Notes.

2 Purpose

This installation Qualification is designed to assure that:

- The Kjeltec instrument is received complete, with all required parts in good condition.
- The location of the instrument is environmentally and ergonomically suitable
- The instrument is assembled and configured correctly
- Suitable electricity and water are supplied to the instrument, see table 2 for requirements.

3 Identification

Description	Serial Number
Kjeltec 8100 Distillation Unit	๑1๙ ๙๑๐๕๒

Dedicated Analytical Solutions

FOSS Analytical A/S
69 Slangerupgade
DK-3400 Hillerød
Denmark
Tel +45 7010 3370
Fax +45 7010 3371
E-mail support@foss.dk
Web www.foss.dk

FOSS Analytical AB
Box 70
SE-263 21 Höganäs
Sweden
Tel +46 42 361500
Fax +46 42 340349
E-mail support@foss.dk
Web www.foss.dk

Customer Support, 6003 7242 / Rev. 1

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เอกสารไม่ควบคุม

4 Control of Received Equipment

4.1 Verify that the correct instrument type and accessory kit items are received and in proper condition

The packing list (shipped with the instrument) specifies all the items. The installer will verify that all items are received as shipped on the packing list. For each item listed, verify that the acceptance criteria are met. If so, write "Y" in the right column of the table immediately following.

Packing List Item	Acceptance Criteria	Pass/Y/N
Kjeltec 8100 Distillation Unit	No visible damage, received in undamaged FOSS Analytical's standard shipping container	Y
Accessory kit, according to packing list	Included. No visible damage, received in undamaged FOSS Analytical's standard shipping container	Y
Handling device for digestion tube	Included. No visible damage.	Y
Tanks with level sensors for Waste, Alkali and Water	Included. No visible damage.	Y
Receiver flask	Included. No visible damage.	Y
One digestion tube 250ml One digestion tube 100 ml	Included. No visible damage.	Y
Tube adapter	Included. No visible damage.	Y
User manual	Kjeltec 8100 Distillation Unit	Y
Owners guide	Kjeltec 8100 Distillation Unit	Y
Quick guide	Kjeltec 8100 Distillation Unit	Y
Spare parts manual	Kjeltec 8100 Distillation Unit	Y
Application notes	AN 300 included AN 303 included	Y

Customer Support, 6003 7242 / Rev. 1

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เอกสารไม่ควบคุม

5 Installation

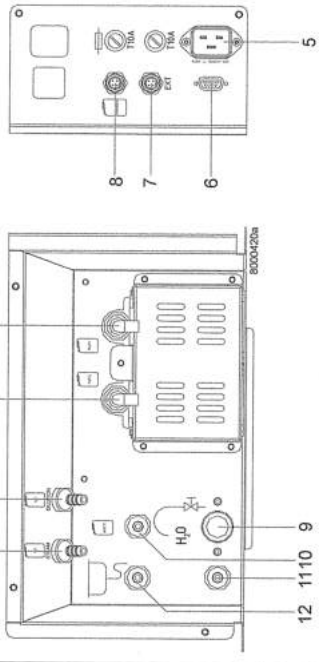
5.1 The equipment must be installed in a suitable location with power, water and draining available

Verify that the instrument installation site meets the acceptance criteria given in the table below. If so, write "Y" in the right column of the table immediately following.

Location Requirements	Acceptance Criteria	Pass (Y/N)
Adequate space for instrument	Dimensions 48x58x69 cm	Y
AC supply available for instrument	200-240 V 50/60Hz	Y
Current	10 A	Y
Cold water supply available	2 L/min at 30°C	Y
Drain	For cooling water and waste (depending on local waste disposal legislation)	Y
Ambient temperature	Max. 40°C	Y
Ambient humidity	Max. 80% relative	Y
Internal fuses	T10A AH	Y

5.2 The instrument must be assembled correctly

Verify that all tubes are correct connected. If so, write "Y" in the right column of the table immediately following.

Instrument Tubing Connections		Acceptance Criteria	Pass (Y/N)
		Visual verification by installer	Y
<ol style="list-style-type: none">1. Deionised water in (steam generator)2. Deionised water in (dilution water)3. *) Receiver solution in4. Alkali in5. Power6. Not used7. External titration module8. Level sensors9. Cooling water in (tap water)10. Waste water out (tube drain vessel)11. Drain12. Cooling water out (tap water) <p>*) Only on Kjeltrec 8200</p>			

5.3 The instrument should be assembled and powered up
Connect the distilling unit to the power supply. Perform the start up procedure and check that the expected response is obtained. If so, write "Y" in the right column of the table immediately following.

Action	Expected Response	Pass (Y/N)
Switch on the power	The instruments start up and the self test will run. The sample counter shows the number of analysed samples since first power and the Software Version shows the version of the instruments software.	Y
Turn on the cold water tap	After start-up, Program 1 is loaded and the Analyse menu is displayed.	Y
Press the "Manual" view	No visible reaction	Y
Open the door with the handle, place the test tube and receiver flask in position. Close the door.	The Manual menu is opened	Y
Select Dilution and press Start	Water is added to the tube	Y
Select Alkali and press Start	Alkali is added to the tube	Y
Select Steam and press start	After heating up, steam is entering the tube	Y
Select Drain and press Start	The tube is drained	Y

6 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

Deviation	Action	Comment

7 IQ Documentation

Upon successful completion and recording of all instructions above, sign and date this sheet below.
If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Installed By:



Company:

Customer Name:

United Analyst and Engineering

Company:

United Analyst and Engineering

Date completed:

July 25, 2022

Kjeltec™ 8100 Distillation Unit

This OQ applies to Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The operation qualification is performed by FOSS trained service personnel.

1 Intended Use

Kjeltec 8100 is intended for laboratory use analyzing parameters as specified in FOSS Analytical Application Notes.

2 Purpose

This procedure is designed to test the function of the instrument according to factory test specifications:

- Alkali volume
- Distillation Accuracy
- Distillation Repeatability

3 Identification

Description	Serial Number
Kjeltec 8100 Distillation Unit, 200-240 V 50/60 Hz	๗1๑๑๐52

Dedicated Analytical Solutions

FOSS Analytical A/S
69 Slangerupgade
DK-3400 Hillerød
Denmark
Tel +45 7010 3370
Fax +45 7010 3371
E-mail support@foss.dk
Web www.foss.dk

FOSS Analytical AB
Box 70
SE-763 21 Höganas
Sweden
Tel +46 43 361500
Fax +46 43 240249
E-mail support@foss.dk
Web www.foss.dk

Customer Support, 6003 7246 / Rev. 1

1(7)

เอกสารไม่ควบคุม

4 Performance

4.1 Verify the dispensed volumes of reagents

Note! To verify the dispensed volumes of reagents a triple test should be done to be statistic correct. Then calculate a mean value.

1. Choose "Manual" in the menu. (When starting up the instrument Program 1 is loaded)
2. Open the safety door by pressing **Open** and place a tube in the instrument. Close the safety door.

Water

1. Press **Dilution** and then press **Start**. 80 ml of water will be filled into the tube.
2. Measure the collected water in a graduated measuring glass and note the result in table 1 below.

3. Check acceptance criteria in the table and make the judgment if passed or not.

Note! If the water volume needs to be calibrated, go to 4.8.5 Dilution Pump Calibration in the User Manual.

Alkali

1. Press **Alkali** and then press **Start**. 50 ml of alkali will be filled into the tube.
2. Measure the collected alkali in a graduated measuring glass and note the result in table 1 below.
3. Check acceptance criteria in the table and make the judgment if passed or not.

Table 1 Volume control

Test	Result	Expected result	Passed (Y/N)
Water volume	$\frac{80}{85}$ ml $\frac{80}{82}$ ml Mean $\frac{80}{83.5}$ ml	76- 84 ml	Y
Alkali volume	$\frac{50}{52}$ ml $\frac{50}{53}$ ml Mean $\frac{50}{52.5}$ ml	47- 54 ml	Y

Customer Support, 6003 7246 / Rev. 1

2(7)

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4.2 Verify the distillation procedure, accuracy and precision

The distillation principle is to convert ammonium (NH_4^+) into ammonia (NH_3) by using an alkali (NaOH) and thereafter steam distil it into a receiver flask containing boric acid and titrate with standard acid solution using colorimetric end-point detection. Ammonium sulphate, a substance with known ammonia content, can be used to check the accuracy of the distillation. The recovery is calculated from obtained result.

The way to perform this test will be described in the following.

Chemical Check

Use ammonium sulphate ($(\text{NH}_4)_2\text{SO}_4$, purity > 99.5 % *)

Mol. weight = 132.14 g/mol, Nitrogen content in ammonium sulphate (99.5 %) = 21.09% *)

Analysis conditions according to AN 300

Water	80 ml
Alkali	50 ml NaOH (40%w/w)
Receiver solution	30 ml boric acid (4%)
Distillation time	5 minutes
SAFE	5 seconds
Titrant	0.2N HCl

For reagent preparation see Appendix A

1. Start the instrument and run two blanks without chemicals according to above analysis conditions, distil into a receiver flask containing boric acid. Titrate with a standard acid solution using colorimetric end-point detection. If the blanks are less than 0.2 ml continue with the recovery tests:
2. Weigh 0.15 g ammonium sulphate into a tube. Prepare 6 samples (tubes).
3. Run the six samples according to above analysis conditions. Titrate with a standard acid solution using colorimetric end-point detection.
4. Calculate the recovery according to below equations. Expected results of recovery should be 100%±1%.

Recovery test	Result	Expected result	Passed (Y/N)
Blank value (water blank)	1. <u>0.08</u> ml 2. <u>0.19</u> ml	0.05-0.20 ml	Y
Recovery	1. <u>100.30</u> % 2. <u>100.30</u> % 3. <u>100.55</u> % 4. <u>99.01</u> % 5. <u>99.97</u> % 6. <u>100.01</u> %		
Accuracy	Mean Value: <u>100.0%</u>	99-101%	Y
Precision	SD: <u>0.557</u>	SD <1%	Y

*) Note! Please also note that the below calculations must be adjusted if other purity levels of ammonium salts are used. A certificate for the chemical supplier should be available

Purity	Nitrogen content
99.5%	21.09% ✓
99.6%	21.12%
99.7%	21.14%
99.8%	21.16%
99.9%	21.18%

$$\% \text{ Nitrogen} = \frac{(ml_{\text{sample}} - ml_{\text{blank}}) \times N \times 14,007 \times 100}{mg_{\text{sample}}} \rightarrow 0.1095$$

21.72

N = Normality of titrant to 4 places of decimal.

$$\% \text{ Recovery} = \frac{\% \text{ Nitrogen}}{21.09} \times 100$$

mg sample

④ ~~0.159g~~ 23.56

⑤

⑥

⑦

⑧

⑨

5 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

Deviation	Action	Comment

6 OQ Documentation

Upon successful completion of tests above, sign and date this sheet below. If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Performed By:

Company:

Customer Name:

Company:

Date completed:

7 Appendix A

7.1 Preparation of Reagents

7.1.1 Alkali

To convert ammonium into ammonia an excess of sodium hydroxide is necessary.

Use 400 g NaOH per litre of solution. Commercially available in concentrations up to 50 %. Do not use concentrations above 40 % as this will lead to crystal formation impairing the function of the pumps. If you can only buy concentrations > 40 %, dilute it before use.

7.1.2 Titrant acid, determination of concentration

To be able to achieve accurate nitrogen / protein results, one must be quite sure that the HCl (hydrochloric acid) concentration is what it is supposed to be. A titration against a predetermined solution of sodium carbonate as described below is thus necessary. Incorrect HCl concentration can otherwise cause substantial errors.

- **Standard substance**

Weigh approx. 10 g of anhydrous sodium carbonate (Na_2CO_3). Use a mortar to make a fine powder. Dry it for 1 h at 265 °C or 2 h at 200 °C. After cooling in a desiccator, transfer the sodium carbonate to a beaker with a tight lid. Store it in a desiccator.

- **Indicator solutions**

Dissolve 0.1 g methyl red in 100 ml methanol. Dissolve 0.1g bromocresol green in 100 ml methanol.

- **Procedure**

Weigh approx. 0.4 g of the standard substance, using an analytical balance, note the weight (W_1). Transfer the sodium carbonate to a receiver flask and add 40 ml of H_2O (distilled or deionized). Add 8 drops from each of the indicator solutions. Titrate to pink. Note the amount in ml used (A_1). Boil this solution for a few minutes. The solution will turn green. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour change occurs. Note also this volume

(A_2). Boil the solution for a few minutes. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour occurs. Note also this volume (A_3)

Note! Temperature changes will influence the volume and the concentration of the titrant solution. The working temperature of the titrant should approximate that of its temperature during standardization. If temperature corrections are necessary, sufficient accuracy may be obtained by use of a correction table. (AOAC 942.25)

7.2 Calculation

$$\text{Molarity (M)} = \frac{18,870 \times W_1}{(A_1 + A_2 + A_3)}$$

Note! Concentration must be accurate to four digits, i.e. 0.2000 M.

Note! The colour change of this official procedure (AOAC 936.15) may be difficult to see, therefore a pH meter or a mixed indicator (e.g. 0.1 g Methyl red and 0.1 g Bromocresol green in 100 ml methanol) will make it much easier to perform.

7.3 Receiver Solution

Boric acid 4 % with bromocresol green / methyl red indicator solution

In order to obtain accurate results the receiver solution is adjusted so that a small (0.05-0.20 ml) positive blank is obtained when running a blank sample. The 4 % boric acid receiver solution is prepared by dissolving 400 g of boric acid in about 5-6 l very hot deionized water. Mix and add more hot deionized water to a volume of about 9 l. Cool the solution to room temperature and add 100 ml of bromocresol green solution (100 mg in 100 ml methanol) and 70 ml of methyl red solution (100 mg in 100 ml of methanol). Dilute to 10 l with deionized water and mix carefully.

Note! The addition of alkali is to achieve a positive blank value. This should, however, be kept between 0.05 - 0.20 ml titrant, to obtain good repeatability when testing blanks.

Adjustment of the boric acid is made by the following procedure:

1. Transfer 25 ml boric acid solution to a receiver flask and add 100 ml of distilled water. If the solution in the flask is still red, titrate with 0.1 M sodium hydroxide solution until a neutral grey colour is obtained. Calculate the amount of sodium hydroxide solution necessary to adjust the boric acid solution in the 10 l flask with the formula: ml 1.0 M alkali = ml titrant x 40
2. Add the calculated amount of 1.0 M alkali solution to the boric acid solution. Mix.
3. To check proceed as follows using 25 ml of the boric acid solution. Run a blank. If the value of this blank is high (0.5 ml of 0.2 M HCl) the boric acid is incorrectly adjusted. This might create irregular blanks. For correction add HCl directly into the boric acid tank, mix it carefully and repeat until a reading of 0.05 - 0.20 ml HCl is obtained. If a positive blank is not achieved, add further small quantities of 1 M NaOH and repeat the check until a satisfactory value is achieved.

Kjeltec™ 8100 Distillation Unit Tecator™ 2508/2520 Digestor

1 Scope

This PQ applies to the Digestion system 2508/2520 (including exhaust and scrubber unit) and Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The user of the instrument performs the PQ.

2 Intended Use

The Digestion system (including exhaust and scrubber) and Kjeltec 8100 Distillation Unit are intended for laboratory use analyzing parameters as specified in FOSS Application Notes.

3 Purpose

The guidelines are intended to assist the user in successfully developing Performance Qualifications for the specific application(s) to which the instrument is applied.

The Performance Qualification (PQ) includes the process of demonstrating that the Digestion system 2508/2520 (including exhaust and scrubber unit) and the Kjeltec 8100 Distillation unit consistently perform according to a specification appropriate for its routine use. Main activities in the PQ phase are:

- Preventive maintenance
- On-going verification tests

This document suggests routines to fulfill the requirements for an acceptable PQ but the final procedure should be adapted to local routines for similar equipment.

4 Definition of Test Procedures

4.1 Preventive Maintenance

Maintenance of the Kjeltec 8100 should be performed according to the instructions in manual, see User Manual Kjeltec 8100/8200 Distillation Unit, chapter 5. Maintenance. A yearly service is recommended (service agreement).

Maintenance of the Digestion block (including exhaust and scrubber) should be performed according to instruction in the user manual, see User Manual Tecator Digestor, chapter 5. Maintenance.

Dedicated Analytical Solutions

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FOSS Analytical AB
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SE-263 21 Högåns
Sweden
Tel +46 42 351500
Fax +46 42 340349
E-mail support@foss.dk
Web www.foss.dk

4.2 Ongoing Qualification Tests

Block Temperature

The temperature for the digestion is limited by the boiling point for the sulphuric acid, this can be increased by adding a salt (K_2SO_4) to the digestion mixture. It's important that the optimal ratio between acid and salt is kept; please follow recommendation in AN 300 or suggested procedures for a specific kind of sample material.

The block temperature itself can be controlled external by inserting a temperature probe in the intended hole in the aluminium block (front row of holes).

Use the reagents and method procedure specified in AN 300. Use only reagents of recognized analytical grade, unless otherwise specified and distilled or demineralised water or water of equivalent purity.

Suggested standard material for internal quality control:

Ammonium sulphate $[(NH_4)_2SO_4]$, min. 99.5 % (mass fraction), with certified purity.

Note: The above chemical is usually readily available with a certificate specifying the purity.

Alternatively ammonium iron(II) sulphate, $(NH_4)_2 Fe (SO_4)_2 \times 6 H_2O$, with certified purity may be used.

Tryptophan ($C_{11}H_{11}N_2O_2$), minimum assay 99 % (mass fraction). Nitrogen content 137.2 g/kg. Do not dry in an oven before use.

Acetanilide (C_8H_9NO), minimum assay 99 % (mass fraction). Nitrogen content 103.6 g/kg. Do not dry in an oven before use.

Sucrose, ($C_{12}H_{22}O_{11}$), with a nitrogen content of not more than 0.002 % (mass fraction). Do not dry in an oven before use.

Blank Tests

Carry out a blank test following the currently used procedure for digestion, distillation and titration taking 2 ml of water and about 0.7 g of sucrose instead of the test portion. Keep a record of blank values. If blank values change, identify the cause.

Note: The amount of titrant used in the blank test should always be greater than 0.0 ml. Blanks within the same laboratory should be consistent across time.

4.3 Recovery Tests

Regularly run recovery studies to check the accuracy of procedure and equipment:

- Nitrogen loss.** - Use 0.12 g ammonium sulphate and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Add all other reagents as stated in the method currently used (Kjellabs, H_2SO_4 , etc). Digest and distil under same conditions as for sample. Recoveries shall be >99 %.
- Digestion efficiency** - Use a test portion of minimum 0.15 g of tryptophan or acetanilide and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Determine the nitrogen content according to the current procedure in use. The recoveries of tryptophan shall be >98.5 %; the recoveries of acetanilide shall be >99.5 %.
- Distillation and titration efficiency** - Distil 0.10 – 0.15 g ± 0.0001 g ammonium sulphate, omitting the digestion step. The recoveries should be >99.5 %.

Note: Results less than 98.5 % or more than 101.0 % in either of the recovery tests indicate failures in the procedure and/or inaccurate concentration of the standard volumetric hydrochloric acid solution (should be adjusted to four decimals accuracy according to procedure in AN 300)

Customer Support, 6003 7363 / Rev. 2

2(11)

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External Quality Control Program

It is recommended to participate in an external quality control program, such as a proficiency program or ring test, with equivalent sample material as analysed within the laboratory.

Calculation and Expression of Results

$$w_n = \frac{14.007(V_s - V_b)N \times 100\%}{m}$$

Where:

w_n is the nitrogen content of the sample, expressed as a percentage by mass.

V_s is the numerical value of the volume of the hydrochloric acid standard volumetric solution used in the sample test, in milliliters, expressed to the nearest 0.05 ml.

V_b is the numerical value of the volume of the hydrochloric acid standard volumetric solution used in the blank test, in milliliters, expressed to the nearest 0.05 ml.

N is the numerical value of the exact normality of the hydrochloric acid standard volumetric solution, expressed to four decimal places.

m is the numerical value of the mass of the test portion, in milligrams, expressed to the nearest 1 mg for sample weights >1 g or to the nearest 0.1 mg for sample weights <1 g.

5 Maintenance

5.1 Maintenance Kjeltec™ 8100

See instructions in User Manual - Kjeltec 8100/8200, chapter 5 Maintenance.

5.2 Maintenance Tecator™ Digestor

See instructions in User Manual - Tecator Digestor, chapter 5 Maintenance.

6 The Maintenance Record Charts

This record charts are provided to assist you in keeping your system in good working order. Please make copies and use them regularly as they can often help us to help you in the unlikely event a system malfunction.

Customer Support, 6003 7363 / Rev. 2

3(11)

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Customer Service Report

FOSS South East Asia
3388 Siriraj Building, 25th - 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongtoey, Klongtoey, Bangkok, Thailand 10110

Report No: **8411**

Date: **29/05/23**
Customer: **UAE**
Instrument: **KT8100**

Address: **Bangkok, Thailand**
Serial: **91829053**
Labour: **6hr**
Travel From Customer: **15:30 - 18:30**

Job Type		Standard	
Application	Special	Installation	Training
Normal	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Distributor	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Internal	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Digital Service	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

PO/Quote Number: **FOSS0052** Contract No. **FOSS0052**

Details of Work / Test		Condition / Status
- ตรวจสอบ Function Tat เครื่องมือ PM		OK
- ตรวจสอบ Function Part ของ VM - kit 8100/8200 12 No.		OK
- ตรวจสอบ Function เครื่อง Heatup Coil = 32.3 °C		OK
- ตรวจสอบ Function เครื่อง Steam Generator		OK
- ตรวจสอบ Function เครื่อง Steam Valve = 54.8 °C		OK
- ตรวจสอบ Function เครื่อง Condenser Water Cooling Valve Ab = 54.8 °C		OK
- ตรวจสอบ Function เครื่อง Water 100 ml → 100 ml All cell 100 ml → 100 ml		OK
- ตรวจสอบ Function เครื่อง Steam 170 ml		OK
- ตรวจสอบ Function เครื่อง 0.12		OK

Part No:	Batch	Description	Qty
60031807	18.07.2022	For PM kit KT8100/8200 12 No	1

I confirm this report is accurate and complete

Signed FOSS: **[Signature]** Signed Customer: **นางสาว**
Name: **[Name]** Name: **[Name]**

Would you be willing to participate in a brief survey in order to tell us how we performed? **หากพอใจ, กรุณาตอบกลับ**

เอกสารไม่ควบคุม



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES & EQUIPMENT CALIBRATION AND TESTING SERVICES
5344 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL: 0-2717-3000-27 FAX: 0-2719-9484



Cert. No.: 22TM563
Page.: 1 of 3

Certificate of Calibration

Equipment : Incubator
Manufacturer : Memmert
Model : IPP 260
Serial No. : V615.0187
ID No. : UAE.MIC.003/2559

Submitted by : United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory

Received Order : 7 April 2022
Calibration Date : 7 April 2022
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Prawit Sodavitchit

Approved by : **[Signature]**
Approved Signatory

() Ponthippa Tameyakul
() Malee Buikrua
() Suwit Imjai

Issue Date : 18 April 2022

The Uncertainties are for a confidence probability of approximately 95%

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เอกสารไม่ควบคุม

A 0040248



Equipment : Incubator
Condition As-Received :
Reference : 2204-0016OC-1
Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument Model Serial No. Cert. No. Due Date
1) Data Acquisition 34970A MY44067817 21LM10 20 Jul 2022

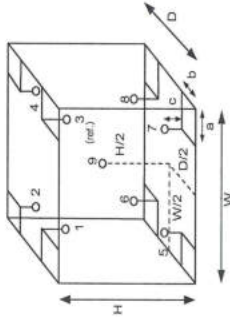
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certificate is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close



Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm
D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

Dimension of Chamber :

Environment during calibration		
	Beginning	Finished
Temp. (°C)	26	26
REL.Humid. (%)	60	62
AC Supply (Volt)	220	220

Position :	Ref. Std. ID No.:
1	15RTD2/11
2	15RTD2/12
3	15RTD2/13
4	15RTD2/14
5	15RTD2/15
6	15RTD2/16
7	15RTD2/17
8	15RTD2/18
9 (ref.)	15RTD2/19

เอกสารไม่ควบคุม

a 1104310



Equipment : Incubator
Condition As-Received :
Reference : 2204-0016OC-1
Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor k
35.0	35.0	35.0	0.12	0.53	0.79	0.30	2

Measured Temperature (°C)								
Position								
1	2	3	4	5	6	7	8	9 (ref.)
35.170	35.167	34.938	34.844	34.816	34.854	34.584	34.730	34.780

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

-o0o-

เอกสารไม่ควบคุม

a 1104309



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM192
Page : 1 of 3

Certificate of Calibration

Equipment : Incubator
Manufacturer : Binder
Model : BD 53 E2
Serial No. : 13-07343
ID No. : UAE.MIC.005/2558
Submitted by : United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory

Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Suwit Imjai

Approved by : 
() Ponthippa Tameyakul
() Malee Buikrua

Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

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Equipment : Incubator
Condition As-Received : Used Item
Reference : 2302-0295OC-1

Cert. No.: 23TM192
Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

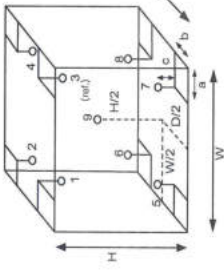
Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023
2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	22	23
REL Humid. (%)	65	61
AC Supply (Volt)	231	231



Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm
D = 0.33 m
W = 0.40 m
H = 0.40 m
Capacity = 0.053 m³

Dimension of Chamber :

Position :	Ref. Std. ID No. :
1	20RTD-2/1
2	20RTD-2/2
3	20RTD-2/3
4	20RTD-2/4
5	20RTD-2/5
6	20RTD-2/6
7	20RTD-2/7
8	20RTD-2/8
9 (ref.)	20RTD-2/9

เอกสารไม่ควบคุม



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2302-02950C-1
Result of Calibration : (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
35.0	35.4	35.4	0.037	0.56	0.86	0.30	2
Measured Temperature (°C)							
Position							
Point (°C)	1	2	3	4	5	6	7
35.0	35.256	35.308	35.116	35.453	34.700	34.798	34.718
							34.657
							34.938

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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Cert. No.: 22TM333
Page.: 1 of 3

Certificate of Calibration

Equipment : Water Bath
Manufacturer : Memmert
Model : WNE 14
Serial No. : L416.0606
ID No. : UAE.MIC.002/2560
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory
Received Order : 17 February 2022
Calibration Date : 17 February 2022
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Suwit Imjai

Approved by :

(/) Pornthippa Tameyakul
(/) Malee Butkruea

Approved by _____

Issue Date :

22 February 2022

The Uncertainties are for a confidence probability of approximately 95 %

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

เอกสารไม่ควบคุม



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2202-0444OC-3
Cert. No.: 22TM333
Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34970A	MY44067817	21LM10	20 Jul 2022

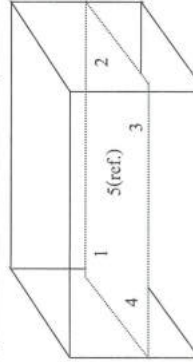
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	Environmental		AC Voltage Supply (Volt)
	(°C)	(%R.H.)	
Beginning of Calibration	21	65	229
Finished of Calibration	22	58	230



Front

Position :	Ref. Std. ID No.:
1	70RC143
2	70RC144
3	70RC145
4	70RC146
5(ref.)	70RC147



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2202-0444OC-3
Cert. No.: 22TM333
Page.: 3 of 3
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)				
			1	2	3	4	5 (ref.)
44.5	44.5	44.5	44.498	44.481	44.482	44.518	44.534

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor k
44.5	0.13	0.057	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM194
Page : 1 of 3

Certificate of Calibration

Equipment : Water Bath
Manufacturer : Memmert
Model : WNE 14
Serial No. : L416.0612
ID No. : UAE.MIC.003/2560

Submitted by : United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Suwit Imjai

Approved by : 
Approved Signatory

() Pornthippa Tameyakul
() Malee Butkruea

Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95 %

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services

เอกสารไม่ควบคุม



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-0295OC-3

Cert. No.: 23TM194
Page : 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance

Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard Instrument:-

Instrument **Model** **Serial No.** **Cert. No.** **Due Date**
1) Data Acquisition 34972A MY59003411 22LM165 26 Nov 2023

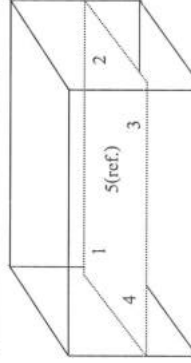
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	Environmental		AC Voltage Supply
	(°C)	(%R.H.)	(Volt)
Beginning of Calibration	22	65	231
Finished of Calibration	22	63	230



Front

เอกสารไม่



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-02950C-3
Result of Calibration : (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 23TM194
Page : 3 of 3

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)			
			1	2	3	4
44.5	44.5	44.6	44.520	44.509	44.498	44.530

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor k
44.5	0.077	0.037	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.
UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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Certificate of Calibration

Equipment: Autoclave
Model: CL-40L
Serial No. (or ID.): 810010
Manufacturer: ALP
Condition: In Condition
Certificate No.: C11220112
Issued Date: 19 June 2022
Job No.: KSPR2207123
Page: 1 of 4

Customer: United Analyst and Engineering Consultant Company Limited
3 Soi Udomsuk 41 Sukhumvit Road,
Bangkok, Prakanong, Bangkok 10260 Thailand

Environment Condition: Temperature: 25 °C ± 0.4 °C
Humidity: 60 %RH ± 4.5 %RH
Voltage: 227 VAC ± 2.5 VAC

Calibration Place: United Analyst and Engineering Consultant Company Limited (301 Room)
3 Soi Udomsuk 41 Sukhumvit Road,
Bangkok, Prakanong, Bangkok 10260 Thailand

Calibration By: Mr. Atachai Ngamchanat
Calibration Date: 17 June 2022
The Method used: In house method, SPC-UI-18, base on BS 2646 : Part 5
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through Quality reborn Co., Ltd.
Certificate No.QR21-1584



Person in charge

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of SPC RT Co., Ltd.

Certificate No.: C11220112

Page: 2 of 4



Vertical Vessel

Horizontal Vessel

Standard Installation Locations

- Standard Locations (#1): Geometric center of the chamber
- Standard Locations (#2): Distance from temperature sensor of UUC 2 (cm.)
- Standard Locations (#3): Distance from the wall 5 (cm.)

Position of Std	#1	#2	#3
Channel of Logger	1	2	3

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Certificate No.: C11220112

Page: 3 of 4

Calibration Results: Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 116.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	116.16	0.16	0.35
#2	116.21	0.21	0.35
#3	116.23	0.23	0.35

Temperature Distribution

Temperature			Pressure	Measured Temperature at Spread Locations			Uncertainty (± °C)*
Desired (°C)	Setting (°C)	Indicating (°C)	Indicating MPa	#1 (°C)	#2 (°C)	#3 (°C)	
116	116	116.0	0.08	116.16	116.21	116.22	0.35

Chamber Characterization

Indicating Temperature (°C)	Indicating Pressure MPa	Measured Stability (± °C)
116.0	0.08	0.12

Note: * Maximum uncertainty of the each position

Record every 10 seconds after reaching steady state or after one achieved complete cycle.

Certificate No.: C11220112

Page: 4 of 4

Without adjustment

Measurement Temperature at Spread Locations. Indicating of Unit Under Calibration: 122.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	122.27	0.27	0.35
#2	122.33	0.33	0.35
#3	122.34	0.34	0.36

Temperature Distribution

Temperature			Pressure Indicating MPa	Measured Temperature at Spread Locations			Uncertainty (± °C)*
Desired (°C)	Setting (°C)	Indicating (°C)		#1 (°C)	#2 (°C)	#3 (°C)	
122	122	122.0	0.12	122.27	122.33	122.34	0.36

Chamber Characterization

Indicating Temperature (°C)	Indicating Pressure MPa	Measured Stability (± °C)
122.0	0.12	0.20

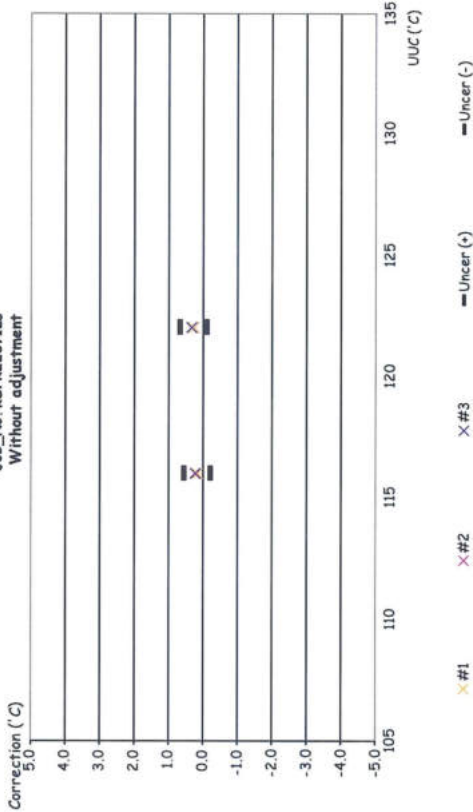
Note: * Maximum uncertainty of the each position

Record every 10 seconds after reaching steady state or after one achieved complete cycle.

The End of Certificate

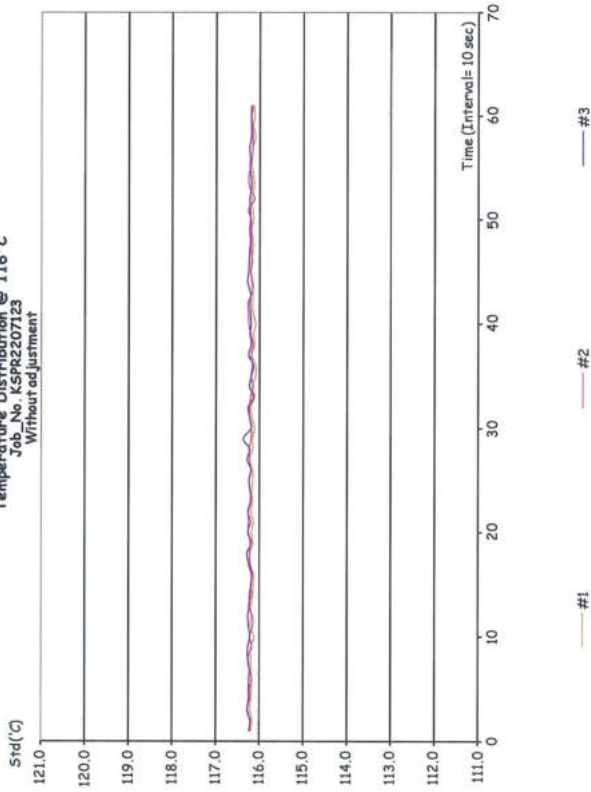
Corr_Distribution & Max_Measurement Uncertainty

Job_No. KSPR2207123
Without adjustment

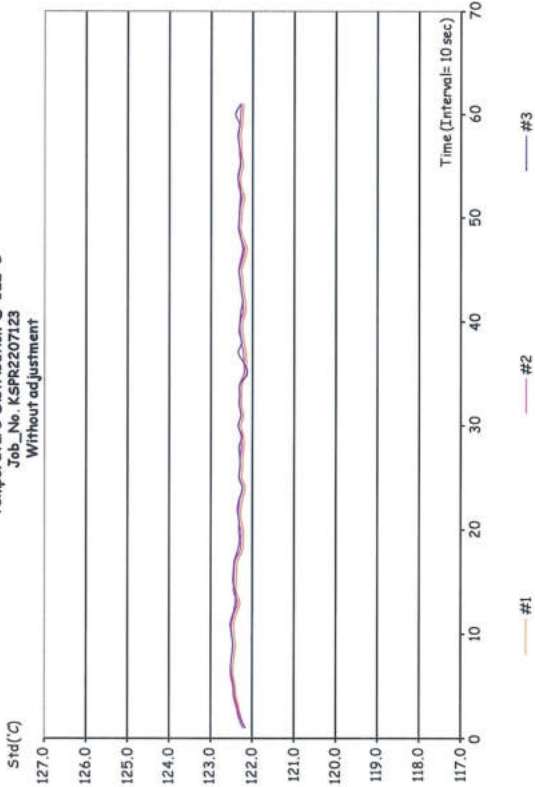


Temperature Distribution @ 116°C

Job_No. KSPR2207123
Without adjustment



Temperature Distribution @ 122 °C
Job_No. KSPR2207123
Without adjustment



ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: KSPR2207123

รุ่น: CL-40L

ชนิดเครื่องมือ: Autoclave

หมายเลขเครื่อง: 810010

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
17 Jun 2022			17 Jun 2022		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	1. สายไฟ	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	2. การทำงาน Main Switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	3. การทำงาน Selector Key	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	4. การแสดงผล Pressure & Temperature	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	5. การทำงาน Timer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	6. วาล์วระบายน้ำทิ้ง (DRAIN)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	7. สภาพ Door seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	8. หอระบายน้ำทิ้ง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	9. วาล์วแรงดัน (EXHAUST)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	10. สภาพตัวเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	11. สภาพแวดล้อม ณ สถานที่ตั้งเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

ข้อแนะนำ :

Mr. Atachai Ngamchanat
Service Engineer

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TEL. 0-2717-3000-29 FAX. 0-2719-9484



NSG-T81-T18-T023
CALIBRATION 0008

Cert. No.: 23TM763
Page : 1 of 3

Certificate of Calibration

Equipment : Autoclave

Manufacturer : ALP

Model : CL-40L

Serial No. : 808763

ID No. : UAE.MIC.026/2563

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory (301)

Received Order : 27 April 2023

Calibration Date : 27 April 2023

Ambient Temperature : $(26 \pm 10) ^\circ\text{C}$

Relative Humidity : $(50 \pm 30) \%$

Calibrated by : Preecha Hlahib

Approved by :

() Pornthippa Tameyakul
(/) Malee Butkruea
() Suwit Imjai

Issue Date : 11 May 2023

Approved Signatory

The Uncertainties are for a confidence probability of approximately 95 %

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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A 0053944



Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2304-04610C-2

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT03 according to direct measurement method with Data Acquisition which connected with Thermocouple Type T
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard Instrument:-

Instrument Model Serial No. Cert. No. Due Date
1) Data Acquisition 34972A MY59003411 22LM165 26 Nov 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

4. This result of calibration covers laboratory autoclaves for the sterilization of goods and material which

could be infected with organisms categorized as Hazard Group 1, 2 and 3**

(** = Categorization of pathogens according to hazard and categories of containment, second edition, 1990)
It does not cover autoclaves for use with material infect with organisms in Hazard Group 4, for which

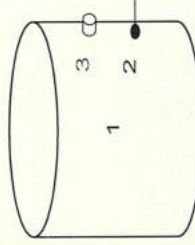
complete containment and sterilization of infected condensate is considered to be essential.

This result of calibration does not apply to sterilizers or disinfectors used for medical, dental, pharmaceutical or veterinary purposes which are directly concerned with patient care, or those used for fabrics subjected to

sterilization which are required to be dry at the end of cycle.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source



	Environmental	
	(°C)	(%R.H.) (Volt)
Beginning of Calibration	27	60 220
Finished of Calibration	27	58 220

Position	Description	Ref. Std. ID No.:
1 =	Center of chamber	18-20TC-04
2 =	Temperature sensor	18-20TC-05
3 =	Exhaust port	18-20TC-06

Cert. No.: 23TM763
Page : 2 of 3

เอกสารไม่ควบคุม

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Cert. No.: 23TM763
Page : 3 of 3
Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2304-0461OC-2
Result of Calibration : (*) Without Adjustment
Function of UUC* : Temperature Source

Operating parameter Set : Temperature = 115.0 °C

Sterilization period = 15 minute

UUC* Setting (°C)	UUC* Reading (°C)	Position	Average* Standard Reading (°C)	Stability (± °C)	Pressure Reading (MPa)	Uncertainty (± °C)	Coverage Factor <i>k</i>
115.0	115.0	1	115.213	0.22	0.08	0.75	2
		2	115.166				
		3	115.260				

Operating parameter Set : Temperature = 121.0 °C

Sterilization period = 30 minute

UUC* Setting (°C)	UUC* Reading (°C)	Position	Average* Standard Reading (°C)	Stability (± °C)	Pressure Reading (MPa)	Uncertainty (± °C)	Coverage Factor <i>k</i>
121.0	121.0	1	121.260	0.29	1.1	0.75	2
		2	121.224				
		3	121.284				

Average* : The average of 30 values in each position.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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Certificate of Calibration

Equipment: Balance
Model: PX823
Serial No. (or ID.): C236754745
Manufacturer: Ohaus
Condition: New
Certificate No.: C01223732
Issued Date: 09 December 2022
Job No.: KSPR22215576
Page: 1 of 2

Customer: United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phra Khanong District, Bangkok, THAILAND 10260

Environment Condition: Temperature 26 °C ± 0.5 °C
Humidity 53 %RH ± 3.9 %RH

Calibration Place: United Analyst and Engineering Consultant Co., Ltd. (301 Microbiology Room)
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phra Khanong District, Bangkok, THAILAND 10260

Calibration By: Mr. Adisai Maknoi
Calibration Date: 09 December 2022
The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C02221765

(Mr. Adisai Maknoi)

Person in charge

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to International or national standard or other recognized national standard laboratories.

The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (*k*=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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DKSH Technology Limited
2533 สุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone : +66 2639 7000 Email : info.calibration@dksh.com Website : www.dksh.com/bangkok-thailand

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Delivering Growth - In Asia and Beyond.

CAL-FM-C01-14: 12 Sep 2022

Calibration Results:

Without Adjustment

Excentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

	Nominal Test Value	Reference Points (g)				
		A	B	C	D	E
	-	0.000	0.000	0.000	0.000	0.000

Repeatability: Determination of the standard deviation of weighing balance., Readability

0.001 (g)

Nominal test value (g)	Standard Deviation
50	0.0004
500	0.0005

Error of Indication from nominal or conventional mass value., Readability

0.001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
1	1.0000	1.000	0.000	0.0010	2.03
5	5.0001	5.000	0.000	0.0010	2.03
10	10.0001	10.000	0.000	0.0010	2.03
20	20.0001	20.000	0.000	0.0010	2.03
50	50.0001	50.000	0.000	0.0010	2.03
100	100.0001	100.000	0.000	0.0011	2.03
200	200.0004	200.000	0.000	0.0011	2.02
300	300.0005	300.000	-0.001	0.0013	2.01
400	400.0008	400.001	0.000	0.0014	2.01
500	500.0003	500.000	0.000	0.0017	2.00
600	600.0004	600.000	0.000	0.0019	2.00

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The error of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, UKAS Lab14. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

Decision rule : ☐ Choice A Binary Statement for Simple Acceptance Rule (w = 0), Specific Risk < 50% PFA.

☒ Choice B Non-binary statement with guard band (w = 1 U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.

☐ Choice C Customer defined, Customers may define arbitrary multiple of t to have applied as guard band (w = r U).

; PFA – Probability of False Accept

(Mr. Rungrod Jenkitrakulchai)
Authorized signatory



Statements of conformity:

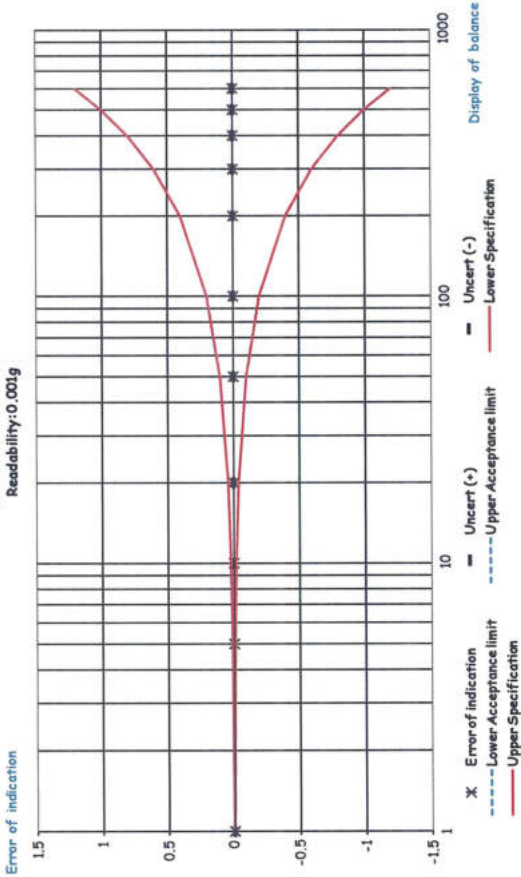
Without Adjustment
Readability: 0.001 g

Nominal Value g	Error of indication g	Guard band (w) g	Tolerance (±) g	Conformity
1	0.000	0.0010	0.002	Pass
5	0.000	0.0010	0.010	Pass
10	0.000	0.0010	0.020	Pass
20	0.000	0.0010	0.040	Pass
50	0.000	0.0010	0.100	Pass
100	0.000	0.0011	0.200	Pass
200	0.000	0.0011	0.400	Pass
300	-0.001	0.0013	0.600	Pass
400	0.000	0.0014	0.800	Pass
500	0.000	0.0017	1.000	Pass
600	0.000	0.0019	1.200	Pass

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of conformity

Without Adjustment
Job No. KSPR2219576
Readability: 0.001g



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เอกสารไม่ควบคุม

List of Instruments Certification for Water Quality Analysis

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration	Remark
Water									
1	pH Meter	pH	Horiba	LAQUA-PH210 HA0C0025	Technology Promotion Association (Thailand-Japan)	22CH639	11 May 22	10 May 23	-
2	pH Meter	pH	Horiba	LAQUA-PH210 HA0F0026	Technology Promotion Association (Thailand-Japan)	23CH98	23 Jan 23	22 Jan 24	-



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
53/44 PATTANAKARN ROAD SOI 18, SUANLIANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-27 FAX. 0-2719-4484



NSC-TB-T177025
CALIBRATION 0008

Cert.No.: 22CH639
Page.: 1 of 3

Certificate of Calibration

Equipment : pH Meter
Manufacturer : Horiba
Model : LAQUA-PH210
Serial No. : HA0C0025
ID No. : UAE.EFM.11772563 (ENV.pH.07/63)
Condition As-Received: Used Item
Received Date : 10 May 2022
Calibration Date : 11 May 2022
Reference : 2205-0278WSC-1
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road, Bangkok,
Phrahanong, Bangkok 10260
Ambient Temperature : (25 ± 2.5) °C
Relative Humidity : (50 ± 15) %
Calibration Procedure : In - house method :
- CP-CH5 by direct measurement with standard voltage calibrator and direct measurement with certified reference material (CRM)
- CP-CH8 by comparison with standard thermometer

Calibrated by : Uthen Kankawi
Approved by : 
Malee Butkruea
Sathip Meangmai
Warakorn Lemgagrakul

Issue Date : 17 May 2022

The Uncertainties are for a confidence probability of approximately 95 %

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A 0041145



Cert.No.: 22CH639
Page.: 2 of 3

Condition of this calibration result

1. Reference Standard Instrument : -
- | Instrument | Serial No. | ID No. | Cert. No. | Due Date |
|--------------------------------|------------|----------|-----------|-------------|
| 1) Document Process Calibrator | 46530031 | 130RC098 | 21E3245 | 07 Oct 2022 |
| 2) Ref. Standard Thermometer | 2188080 | 130RC044 | 21I1273 | 21 Nov 2022 |
- This certification is traceable to the International System of Unit maintained at-
- Traceable to National Institute of Metrology (Thailand), NIMT
2. Certified Reference Materials : The measurement results are traceable to SI through CPA chem Ltd.,
ANSI-ASQ National Accreditation Board, Accredited No. AR-1835

Buffer Solution	Manufacturer	Lot No.	Exp. date
pH 4.008	CPA chem	788995	01 Jan 2024
pH 6.983	CPA chem	766822	04 Sep 2022
pH 10.015	CPA chem	794124	14 Feb 2023

3. This certificate is valid only to the item calibrated on date and place of calibration.

Calibration Results

Function : mV Measurement

Performing standard curve by Fluke at pH (4.7)(7.10)

Unit Under Calibration	Nominal Value	Standard Voltage Input		Actual Reading		Uncertainty of Measurement (±mV)	Coverage factor k
		pH	mV	mV	pH		
pH Meter S/N.: HA0C0025	4.00	4.00	177.48	177.5	4.00	0.058	2.00
	7.00	7.00	0.00	0.0	7.00	0.058	2.00
	10.00	10.00	-177.48	-177.5	10.00	0.058	2.00

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a 1108310



Cert.No.: 22CH639
Page.: 3 of 3

Calibration Results

Function : pH Measurement

Performing three buffers standard curve by using buffer nominal pH (4,7)(7,10)

Unit Under Calibration	Standard pH Buffer Solution	Actual pH Reading	Actual mV Reading (mV)	Uncertainty of pH measurement (±)	Coverage factor k
pH Electrode S/N.: 990C0199	4.008	4.00	131.4	0.0085	2.05
	6.983	6.98	-43.5	0.015	2.15
	6.983	6.98	-43.5	0.014	2.13
	10.015	10.02	-215.1	0.0096	2.00

Function : Temperature Measurement

(*) Without adjustment

This equipment was connected with Temperature Probe;

- Model : 9652

- Serial No. : 990C0199

Dimension of probe;

- Length : 95 mm.

- Diameter : 12 mm.

- Immersion Depth : 100 mm.

Calibration Point (°C)	Standard Temperature (°C)	UUC* Reading (°C)	Error (°C)	Uncertainty of measurement (± °C)	Coverage factor k
25.0	24.995	25.1	0.105	0.13	2.00
30.0	29.999	30.0	0.001	0.13	2.00
35.0	35.004	35.0	-0.004	0.13	2.00

Remark : - UUC* = Unit Under Calibration

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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a 1108309



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/6 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL 0-2717-3000-29 FAX 0-2719-9484



NSG-T81-T817025
CALIBRATION 0008

Cert.No.: 23CH98
Page.: 1 of 3

Certificate of Calibration

Equipment : pH Meter
Manufacturer : Horiba
Model : LAQUA-PH210
Serial No. : HA0F0026
ID No. : UAE.EFM.068/2564(EFM pH 01/64)
Condition As-Received: Used Item
Received Date : 20 January 2023
Calibration Date : 23 January 2023
Reference : 2301-0687WSC-1

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong, Bangkok 10260

Ambient Temperature : (25 ± 2.5) °C

Relative Humidity : (50 ± 15) %

Calibration Procedure : In - house method :

- CP-CH5 by direct measurement with standard voltage calibrator and direct measurement with certified reference material (CRM)
- CP-CH8 by comparison with standard thermometer

Calibrated by : Warakorn Lergagatrakul

Approved by :

Approved Signatory

- (/) Malee Butkruea
- () Saithip Meangmai
- () Warakorn Lergagatrakul

Issue Date : 25 January 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 - Equipment Calibration and Testing Services.

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A 0050217



Cert.No.: 23CH98
Page.: 2 of 3

Condition of this calibration result

- Reference Standard Instrument :

Instrument	Serial No.	ID No.	Cert. No.	Due Date
1) Document Process Calibrator	54030049	130RC116	22E2769	24 Aug 2023
2) Ref. Standard Thermometer	4982054	110RC044	2211306	27 Oct 2023

This certification is traceable to the International System of Unit maintained at:-
- Traceable to National Institute of Metrology (Thailand), NIMT
- Certified Reference Materials : The measurement results are traceable to SI through CPA chem Ltd., ANSI-ASQ National Accreditation Board, Accredited No. AR-1835

Buffer Solution

Buffer Solution	Manufacturer	Lot No.	Exp. date
pH 4.008	CPA chem	826588	09 July 2024
pH 6.987	CPA chem	826589	09 July 2023
pH 10.008	CPA chem	826590	09 July 2023

- This certificate is valid only to the item calibrated on date and place of calibration.

Calibration Results

Function : mV Measurement

Performing standard curve by Fluke at pH (4.7)(7,10)

Unit Under Calibration	Nominal Value	Standard Voltage Input	Actual Reading		Uncertainty of Measurement (±mV)	Coverage factor k
			mV	pH		
pH Meter S/N.: HA0F0026	4.00	177.48	177.5	4.01	0.058	2.00
	7.00	0.00	0.1	7.00	0.058	2.00
	7.00	0.00	0.1	7.00	0.058	2.00
	10.00	-177.48	-177.4	10.01	0.058	2.00



Cert.No.: 23CH98
Page.: 3 of 3

Calibration Results

Function : pH Measurement

Performing three buffers standard curve by using buffer nominal pH (4.7)(7,10)

Unit Under Calibration	Standard pH Buffer Solution	Actual pH Reading	Actual mV Reading (mV)	Uncertainty of pH measurement (±)	Coverage factor k
pH Electrode S/N.: 991L0035	4.008	4.02	161	0.0086	2.05
	6.987	7.00	-11	0.011	2.00
	6.987	7.00	-11	0.011	2.00
	10.008	10.01	-187	0.0096	2.00

Function : Temperature Measurement

(*) Without adjustment

This equipment was connected with Temperature Probe;

- Model : 9652
- Serial No. : 991L0035
- Dimension of probe:
 - Length : 112 mm.
 - Diameter : 16 mm.
 - Immersion Depth : 100 mm.

Calibration Point (°C)	Standard Temperature (°C)	UUC* Reading (°C)	Error (°C)	Uncertainty of measurement (± °C)	Coverage factor k
25.0	25.002	25.0	-0.002	0.13	2.00
30.0	30.003	30.0	-0.003	0.13	2.00
35.0	35.002	35.0	-0.002	0.13	2.00

Remark : - UUC* = Unit Under Calibration

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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Cert.No.: 23CH98
Page.: 2 of 3

Condition of this calibration result

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Calibration Results

Function : mV Measurement

Performing standard curve by Fluke at pH (4.7)(7,10)

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			mV	pH		
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	7.00	0.00	0.1	7.00	0.058	2.00
	7.00	0.00	0.1	7.00	0.058	2.00
	10.00	-177.48	-177.4	10.01	0.058	2.00

เอกสารไม่ควบคุม

a 1144769

เอกสารไม่ควบคุม

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